

Date: Friday, 1/13/2006 9:49:08 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SKIDTUBE PROTECTOR
Job Number	: 25491		
Estimate Number	: 10734		
P.O. Number	: N/A	Part Number	: D206728213
This Issue	: 1/13/2006	Drawing Number	: N/A
S.O. No.	: N/A	Project Number	: N/A
Prsht Rev.	: NC	Drawing Revision	: N/A
First Issue	: N/A	Material	: N/A
Type	: LANDING GEAR	Due Date	: 1/13/2006
Previous Run	: 24652	Qty:	1 Um: Each
Written By	: See comment below		
Checked & Approved By	: See comment below		
Comment	: Rev Est:A 05.10.19 New issue KJ/EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	DC	DOCUMENT CONTROL
-----	----	------------------

**Comment:** DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D206-728-213 CHG001

DH: 06-01-06

2.0	D33403	WEARPLATE
-----	--------	-----------

**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D3340-3 Fwd Skidtube Protector B25188

3.0	D33409	WEARPLATE
-----	--------	-----------

**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D3340-9 Aft Skidtube Protector B25191

4.0	AN960JD10L	Washer
-----	------------	--------

**Comment:** Qty.: 24.0000 Each(s)/Unit Total: 24.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

24 AN960JD10L Washer M18235

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 06/01/17

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 1/13/2006 9:49:08 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SKIDTUBE PROTECTOR

Job Number: 25491

Part Number: D206728213

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

MS27039108

Screw



Comment: Qty.: 24.0000 Each(s)/Unit Total: 24.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

24 MS27039-1-08 Screw m15924

C 206/01/13

(1)

6.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

1L 06.01.13

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-728-213

Location:

PPP Rev: Dueaf

C 206/01/13

(1)

8.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

SAC 06/01/13

(1) 06/01/13

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Linda Lacelle

From: Heather Mahon [hmahon@dartaero.com]
Sent: Friday, January 13, 2006 9:26 AM
To: 'Linda Lacelle'
Subject: RE: LEAD TIME (WARRENTY ISSUE NEED ASAP) D206-728-213 QTY 1
Importance: High

YES Please .. to be shipped FEDEX today.

Thanks
Heather

-----Original Message-----

From: Linda Lacelle [mailto:llacelle@dartaero.com]
Sent: January 13, 2006 9:22 AM
To: 'Heather Mahon'
Subject: RE: LEAD TIME (WARRENTY ISSUE NEED ASAP) D206-728-213 QTY 1

KITJUST HAS TO BE PICKED, ALL COMPONENTS STOCK...DO YOU NEED ONE TODAY?

-----Original Message-----

From: Heather Mahon [mailto:hmahon@dartaero.com]
Sent: Friday, January 13, 2006 9:10 AM
To: Linda Lacelle (E-mail)
Subject: LEAD TIME (WARRENTY ISSUE NEED ASAP) D206-728-213 QTY 1
Importance: High

Heather J. Mahon
Sales Associate
DART Helicopter Services, LLC
Tel: 1.613.632.3336
1.800.556.4166
Cell: 1.613.796.5999
Fax :1.613.632.4443
heatherm@dartaero.com <mailto:heatherm@dartaero.com>
www.darthelicopterservices.com <http://www.darthelicopterservices.com>
"we're more than just skidtubes"